



AlCrNX Coated

Variable Index, 5-Flute, Square & Corner Radius, 40° Helix

Cutter Ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank Ø	AlCrNX Coated Part #
5/16	.3125	13/16	2-1/2	.015	5/16	REX5039
5/16	.3125	13/16	2-1/2	.030	5/16	REX5040
5/16	.3125	13/16	2-1/2	.060	5/16	REX5041
5/16	.3125	13/16	2-1/2	.090	5/16	REX5042
5/16	.3125	1-1/4	3	—	5/16	REX5043
5/16	.3125	1-1/4	3	.015	5/16	REX5044
5/16	.3125	1-1/4	3	.030	5/16	REX5045
5/16	.3125	1-1/4	3	.060	5/16	REX5046
5/16	.3125	1-1/4	3	.090	5/16	REX5047
5/16	.3125	2-1/8	4	—	5/16	REX5048
5/16	.3125	2-1/8	4	.015	5/16	REX5049
5/16	.3125	2-1/8	4	.030	5/16	REX5050
5/16	.3125	2-1/8	4	.060	5/16	REX5051
5/16	.3125	2-1/8	4	.090	5/16	REX5052
3/8	.3750	1/2	2	—	3/8	REX5053
3/8	.3750	1/2	2	.015	3/8	REX5054
3/8	.3750	1/2	2	.030	3/8	REX5055
3/8	.3750	1/2	2	.060	3/8	REX5056
3/8	.3750	1/2	2	.090	3/8	REX5057
3/8	.3750	1/2	2	.120	3/8	REX5058
3/8	.3750	1	2-1/2	—	3/8	REX5060
3/8	.3750	1	2-1/2	.015	3/8	REX5061
3/8	.3750	1	2-1/2	.030	3/8	REX5062
3/8	.3750	1	2-1/2	.060	3/8	REX5063
3/8	.3750	1	2-1/2	.090	3/8	REX5064
3/8	.3750	1	2-1/2	.120	3/8	REX5065
3/8	.3750	1-1/4	3	—	3/8	REX5067
3/8	.3750	1-1/4	3	.015	3/8	REX5068
3/8	.3750	1-1/4	3	.030	3/8	REX5069
3/8	.3750	1-1/4	3	.060	3/8	REX5070
3/8	.3750	1-1/4	3	.090	3/8	REX5071
3/8	.3750	1-1/4	3	.120	3/8	REX5072
3/8	.3750	1-5/8	3-1/2	—	3/8	REX5088
3/8	.3750	1-5/8	3-1/2	.015	3/8	REX5089
3/8	.3750	1-5/8	3-1/2	.030	3/8	REX5090
3/8	.3750	1-5/8	3-1/2	.060	3/8	REX5091
3/8	.3750	1-5/8	3-1/2	.090	3/8	REX5092
3/8	.3750	1-5/8	3-1/2	.120	3/8	REX5093
3/8	.3750	1-5/8	4	—	3/8	REX5074

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see [page 200](#).



Speeds & Feeds [page 198-199](#).
Tool application data [pages 208-212](#).

